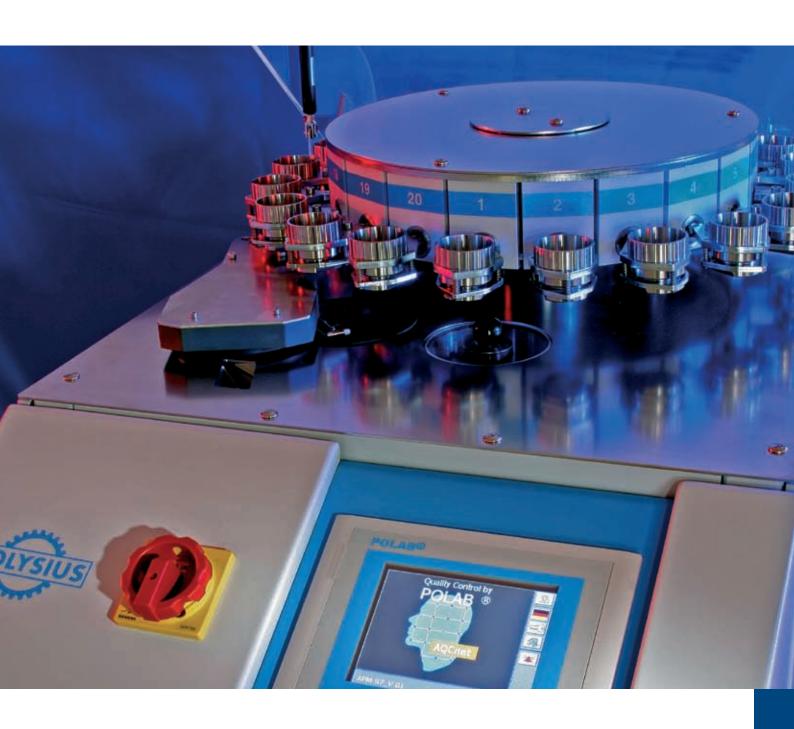
ThyssenKrupp

POLAB® APM Automatic Sample Preparation Module.





POLAB® APM – **A**utomatic Sample **P**reparation **M**odule for XRF and XRD.



Compact, flexibly configurable and upgrade-capable. POLAB® APM integrates into a single machine all the components needed for preparing samples of mineral materials.

POLAB® APM basis module

The fundamental sample preparation device consists of:

- Sample loader for blind sample and main sample
- Grinding aid dosing unit
- Grinding unit (patented)
- Tablet press

 The POLAB® APM basis module can be upgraded into the expanded configuration POLAB®
APMplus by simply changing certain components.



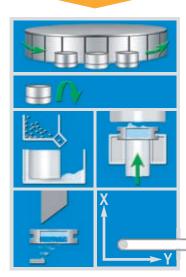




POLAB® APMplus

This expanded configuration for the automatic processing of sample series consists of:

- POLAB® APM basis module
- + Input magazine (with up to 20 input positions)
- + Volumetric dosing device
- + Tablet and ring cleaning device
- + Connection for tablet conveyor belt feeding the analysers
- Fully automatic quality assurance with automatic sampling and pneumatic delivery system can be achieved by integrating POLAB® APMplus into POLAB® ACT.



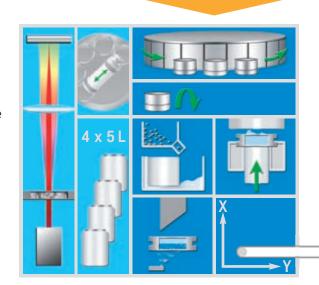
UPGRADE

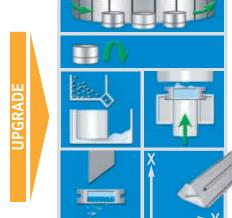


POLAB® ACT

The expanded configuration for fully automatic quality assurance consists of:

- POLAB® APMplus
- + Pneumatic delivery capsule receiver
- + Sample storage magazine
- + Laser granulometer (optional)





POLAB® APMplus

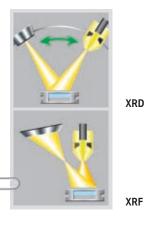
This expanded configuration for the automatic processing of sample series consists of:

- POLAB® APM basis module
- + Input magazine (with up to 20 input positions)
- + Volumetric dosing device
- + Tablet and ring cleaning device
- + Output magazine



POLAB® APM advantages

- Patented grinding unit for efficient and gentle grinding
- Optimised sample preparation for the different requirements of XRF and XRD
- Excellent reproducibility
- High sample throughput rate
- Laboratory personnel relieved of routine work
- Predefined and user-specific sample preparation routines
- Operator panel for simple and intuitive operation
- Sequential control by PLC



Technical data:

Weight : 443 kg (APM), 500 kg (APMplus)Dimensions (W x H x D) : $600 \times 1260 \times 645 \text{ mm (APM)}$

600 x 1360 x 990 mm (APMplus)

 $\begin{array}{lll} \mbox{Power consumption} & : 2.0 \mbox{ kVA} \\ \mbox{Power supply} & : 1\mbox{-phase} \\ \mbox{Compressed air supply} & : 7-9 \mbox{ bar} \\ \mbox{Compressed air consumption} & : 160 \mbox{ dm}^3\mbox{/sample} \end{array}$

Sample material

 $\begin{array}{ll} \mbox{Properties} & : \mbox{mineral materials} \\ \mbox{Grain size} & : \mbox{$0-7$ mm} \\ \mbox{Moisture content} & : \mbox{<1\%} \end{array}$

Grinding unit: vibratory disc mill

Grinding bowl and

grinding elements : tungsten carbide

Effective volume : 30 cm³

Tablet press

Pressing power : 47 ... 93 kN Pressure holding time : selectable

Sample holders: steel rings

Outer diameter : 51.5 mm Inside diameter : 35 mm Height : 8.6 mm



XRD

XRF